Material Safety Data Sheet

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: STEVIA PRODUCTS: REBPURE / BLENDSURE / ANYSWEET

Company Name: Sugar Australia Pty Limited (ABN 82 081 245 169)

Address: 265 Whitehall St Yarraville

Telephone/Fax Number:

Tel: +61 3 9283 4558

Fax: +61 3 9689 4085

Emergency Phone Number: Poisons Information Centre 13 11 26

Recommended Use: As a sweetener or ingredient in food processing and food preparation.

Other Names:

Name

REBPURE RA95
REBPURE RA97
BLENDSURE 6.0
BLENDSURE 7.5
ANYSWEET RA50 PLUS
ANYSWEET RA60 PLUS

Other Information:

This Material Safety Data Sheet (MSDS) is issued by the Supplier in accordance with the Code and guidelines from the Australian Safety and Compensation Council (ASCC, formerly National Occupational Health and Safety Commission – NOHSC). The information in it must not be altered, deleted or added to. The Supplier will not accept any responsibility for any changes made to its MSDS by any other person or organization. The Supplier will issue a new MSDS when there is a change in ASCC standards, guidelines, or regulations and/or a material change in product specifications.

2. HAZARDS IDENTIFICATION

Hazard Classification:

Not classified as hazardous

NON-HAZARDOUS SUBSTANCE.

NON-DANGEROUS GOODS.

Hazard classification according to the criteria of NOHSC.

Dangerous goods classification according to the Australia Dangerous Goods Code.

Other Information:

This product is a well known ingredient in food and beverages and this Material Safety Data Sheet is concerned only with occupational exposures.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Composition, information on ingredients:

Steviol Glycosides as 95% dry basis

<table>
<thead>
<tr>
<th>Name</th>
<th>CAS</th>
<th>Proportion</th>
<th>Hazard Symbol</th>
<th>Risk Phrase</th>
</tr>
</thead>
<tbody>
<tr>
<td>Steviol glycosides (mainly rebaudioside A – CAS no. 58543-16-1)</td>
<td>471-80-7</td>
<td>&gt;95%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&lt;4%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethanol</td>
<td>64-17-5</td>
<td>&lt;0.5%</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

Inhalation: Remove to fresh air.

Ingestion: Give water to drink.

Skin: Wash thoroughly with soap and water.

Eye: Flush thoroughly with copious amounts of running water. If symptoms persist, seek medical attention.
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5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media: Water spray, carbon dioxide, dry chemical powder, alcohol or polymer foam.

Hazards from Combustion Products: With heat, product burns/oxidises to form carbon, carbon monoxide and or carbon dioxide, and smoke.

Specific Hazards: Recommend good housekeeping to maintain low dust levels.

Precautions in connection with Fire: Fire-fighters should wear full protective clothing and self contained breathing apparatus (SCBA) operated in positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

Emergency Procedures: Remove sources of ignition. Increase ventilation. Sweep up material avoiding dust generation, vacuum, or dampen spilled material with water to avoid airborne dust, then transfer material to a suitable container. Wash area with water ensuring all wash water is captured and discharged to an approved treatment facility. Notify relevant waste or environmental authority as required by the site's EPA licence, trade waste agreement and/or State legislation.

7. HANDLING AND STORAGE

Precautions for Safe Handling: Avoid breathing dust, vapor, mist or gas. Avoid contact with skin and eyes.

Conditions for Safe Storage: Store in cool, dry place. Store in tightly closed container.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

National Exposure Standards: No exposure value assigned for this specific material by the National Occupational Health and Safety Commission (NOHSC), Australia.

Biological Limit Values: No Biological limit available.

Engineering Controls: Provide sufficient ventilation to keep airborne levels below the exposure limits. Where vapours or mists are generated, particularly in enclosed areas, and natural ventilation is inadequate, a local exhaust ventilation system is required.

Respiratory Protection: An approved particulate respirator conforming to Australian Standards AS/NZS 1715 and AS/NZS 1716 should be worn when working with dusts. Respirators should be correctly fitted, maintained in good condition, and kept in clean storage when not in use. Replaceable filters and cartridges should be replaced regularly in accordance with the manufacturers' guidelines and Australian Standards AS/NZS 1715 and AS/NZS 1716. Use only respirators that bear the Australian Standards mark and are fitted and maintained correctly, and kept in clean storage when not in use.

Eye Protection: Protective eyeglasses or chemical safety goggles should be worn if dust is generated. Final choice of appropriate eye/face protection will vary according to individual circumstances. Eye protection devices should conform with Australian/New Zealand Standard AS/NZS 1337 - Eye Protectors for Industrial Applications.

Hand Protection: Wear gloves of impervious material (such as PVC coated fabric). Final choice of appropriate gloves will vary according to individual circumstances i.e. methods of handling or according to risk assessments undertaken. Reference should be made to AS/NZS 2161.1: Occupational protective gloves - Selection, use and maintenance.

Personal Protective Equipment: If engineering controls and work practices are not effective in controlling exposure, then personal protective equipment may be required.

Body Protection: Skin Protection: Direct skin contact should be avoided by wearing long sleeved shirts and long trousers, a cap or hat, and gloves (PVC coated fabric or equivalent AS 2161). Work clothes should be washed regularly.

9. PHYSICAL AND CHEMICAL PROPERTIES
Stevia Products: Rebpure / BlendSure / AnySweet

Not classified as hazardous

Appearance: White to yellowish powder
Odour: Dust is very sweet
Melting Point: Not available
Boiling Point: Not available
Solubility in Water: Freely soluble
Specific Gravity: Not available
pH Value: Not available
Vapour Pressure: Not applicable
Vapour Density (Air=1): Not applicable
Flash Point: Not applicable
Flammability: Combustible, product will burn in surrounding fire situation.
Auto-Ignition Temperature: Not available
Flammable Limits - Lower: Combustible
Flammable Limits - Upper: Combustible

10. STABILITY AND REACTIVITY
Chemical Stability: Not available
Conditions to Avoid: Not available
Incompatible Materials: Not available
Hazardous Decomposition Products: Not available
Hazardous Polymerization: Not available

11. TOXICOLOGICAL INFORMATION
Toxicology: Safe as a food ingredient, naturally extracted from herbal plant.
Inhalation: Dust may cause respiratory tract irritation.
Ingestion: Non-toxic.
Skin: No data available
Eye: May cause eye irritation.
Chronic Effects: Not available

12. ECOLOGICAL INFORMATION
Ecological Information: Fully degradable glycosides
Ecotoxicity: Not available
Persistence / Degradability: Not available
Mobility: Not available
Environ. Protection: Not available

13. DISPOSAL CONSIDERATIONS
Disposal Considerations: Product can be treated as a common waste for disposal to an organic recycler or into a landfill site / wastewater treatment plant in accordance with...
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Infosafe No™ LPZSJ       Issue Date : January 2011       ISSUED by SUGAR

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Not classified as hazardous

14. TRANSPORT INFORMATION
Transport Information
Not classified as a Dangerous Good, according to the Australian Code for the Transport of Dangerous Goods by Road and Rail (7th edition)

15. REGULATORY INFORMATION
Regulatory Information
Not classified as Hazardous according to criteria of National Occupational Health & Safety Commission (NOHSC), Australia.
Not classified as a Scheduled Poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Poisons Schedule
Not Scheduled

AICS (Australia)
All components of this product are listed on the Australian Inventory of Chemical Substances (AICS), or otherwise are in compliance with the NICNAS requirements.

16. OTHER INFORMATION
Date of preparation or last revision of MSDS
MSDS Amendment: December 2011
MSDS Created: January 2011

Contact Person/Point
Emergency Contact Number: Poisons Information Centre 13 11 26
For further information on this product, please contact the following:
Sugar Australia Pty Limited
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265 Whitehall St Yarraville VIC 3013 Australia
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Facsimile: 61 3 9689 4085

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